NON-TENSIONED STEEL IN PRESTRESSED CONCRETE BEAMS

A. F. Shaikh

University of Wisconsin-Milwaukee Milwaukee, Wisconsin

Non-tensioned steel can be used in prestressed concrete beams to serve various purposes. However, due to a lack of sufficient understanding of the behavior of prestressed concrete beams containing non-tensioned steel, only a very limited application is to be found in practice.

The use of non-tensioned steel in prestressed concrete has been referred to as partial prestressing, which, in general, is taken to mean either or both of the following conditions:

- 1. Tensile stresses are permitted under working loads
- 2. Non-tensioned steel is used in addition to tensioned prestressing steel.

Some work on partial prestressing has been done in the last fifteen years^(1,2,3,4,5,6,7), but most of it deals with the form of partial prestressing defined under item 1 above. Abeles^(1,3) has made brief references to the use of non-tensioned steel and questioned the generally accepted notion of its ineffectiveness in uncracked prestressed concrete beams. Abeles⁽³⁾ mentions that "with more non-tensioned steel of lower strength, as compared to less non**D. E. Branson** University of Iowa Iowa City, Iowa

tensioned steel of higher strength, the loss of prestress will be directly more. However, as better control on camber and cracking is likely, a vital need for research in this direction exists."

The only other report on the use of non-tensioned steel appears to be that of Hutton and $Loov^{(7)}$, which was published in December 1966. This paper contains observed camber and deflection curves of a limited number of beams containing non-tensioned steel.

Practically no analytical work or conclusive experimental work has been reported on the use of nontensioned steel in prestressed concrete beams with reference to camber, loss of prestress, and deflections of cracked sections.

OBJECTIVES

This paper details the findings of an analytical and experimental study on the effects of both the quality (type) and quantity of non-tensioned steel on the following behavior characteristics of prestressed concrete beams:

- 1. Camber (short-time and timedependent)
- 2. Loss of prestress

A study of the effects of non-tensioned steel on the behavior of prestressed concrete beams is presented. Effects on camber, loss of prestress force, cracking, and deflections are included. Analytical results are compared with the observed behavior of twelve, simply supported, prestressed concrete beams, ten of which contained non-tensioned steel.

- 3. Crack formation
- 4. Deflections under working loads and overloads.

DESCRIPTION OF EXPERIMENTAL INVESTIGATION

The experimental program consisted of the testing of four series of pretensioned, prestressed concrete beams. Each series included three simply supported, 6×8 -in. by 15-ft. beams, for a total of 12 beams. Table 1 shows the details of the test beams.

The three beams in each of the four series were designed for the same prestress force. Series I was designed to study the effect of quantity of non-tensioned steel on the behavior of prestressed concrete beams. Series II and IV were designed to study the effects of quality as well as quantity of non-tensioned steel. The distinction between the two series was the total amount of steel. Series III was designed to study primarily the effect of steel prestress level.

Measurements, methods and instrumentation.

1. All test beams, shrinkage specimens and control cylinders were moist cured for 7 days by keeping them covered with wet burlap. The temperature in the laboratory ranged from 70°F to 80°F, with an average value of 72°F. All test beams were prestressed at 7 days.

2. Steel collars with electrical SR-4 strain gages served as load cells for measuring the individual strand prestressing force. Fully temperature-compensated, four-arm bridge circuitry was employed.

3. Initial and long-time midspan camber values were obtained using two dial gages, one on each side of the beam. The discrepancy between the readings of the two dial gages was found to be insignificant.

4. Initial and long-time concrete strains were obtained using a Whittemore mechanical strain gage with a 10-in. gage length. Each beam had three gages distributed from top to bottom on both sides of the beam.

5. Records of temperature and relative humidity were kept throughout the time-dependent study. A sling psychrometer was used to obtain the relative humidity data.

Table 1. Details of test $beams^{(1)}$

Series No.		1			- 11			[1]		IV			
f _{′ci} (psi)	4120 (7 day)	(5400 28 day)	4380 (7 day)	(5890 28 day)	4830 (7 day)		6570 (28 day)	4300 (7 day)		5880 (28 day)	
Beam No.	1	2	3	1	2	3	1	2	3	1	2	3	
Non-tensioned steel	#4 000	#4 000	#4 ●●●	5/16 0ඊ0	#4 0 ₩ 0	#4 0●0	000	000	#5 0 0 0	3/8 0ඊ0	#5 O ₩ O	#4 ○●○	
strand dia. (in.)	5/16	5/16	5/16	5/16	5/16	5/16	5/16	3/8	3/8	3/8	3/8	3/8	
Design F_o (kips)	30	30	30	20	20	20	30	30	30	26	26	26	
Actual F _o (kips)	29.8	29.0	30.1	20.2	20.0	19.7	30.5	29.8	29.8	25.2	25.8	24.4	
A _s (sq. in.)	0.173	0.173	0.173	0.116	0.116	0.116	0.173	0.240	0.240	0.160	0.160	0.160	
A' _s (sq. in.)	0.200	0.400	0.600	0.058	0.200	0.400	0	0	0.310	0.080	0.310	0.600	
$p = A_s / bd (\%)$	0.45	0.45	0.45	0.30	0.30	0.30	0.45	0.60	0.60	0.40	0.40	0.40	
$p' = A'_{s} / bd$ (%)	0.50	1.00	1.50	0.15	0.50	1.00	0	0	0.80	0.20	0.80	1.50	
$A'_s/A_s = p'/p$	1.15	2.30	3.46	0.50	1.73	3.46	0	0	1.30	0.50	1.94	3.76	
$p \frac{f_{su}}{f'_c} + p' \frac{f_u}{f'_c}$	0.23	0.27	0.31	0.20	0.20	0.21	0.20	0.25	0.31	0.28	0.28	0.29	
Design M_u (kip-ft.)	21.3	23.8	26.2	19.0	19.8	19.8	19.5	25.6	29.6	24.8	27.7	26.1	

All beams 6 x 8-in.; d = 6.5 in.; span = 15 ft. simply supported. O Prestressing steel
 O Non-tensioned high strength steel

PCI

Journal



16



Fig. 1A. Area ratio vs. steel percentage parameter

6. At the end of the time-dependent study period, the beams were loaded to failure under a two-point loading applied with a Universal testing machine using a spreader beam. Mid-span deflections were recorded at one-half kip increments with two longreach dial gages. As in the case of camber, the discrepancy between the two dial gage readings was found to be negligible. The number and height of visible cracks and the cracked length of each beam were recorded at various stages of loading.

CAMBER

The effect of non-tensioned steel on the factors that influence initial and time-dependent behavior of prestressed concrete beams was



Fig. 1B. Moment of inertia ratio vs. steel percentage parameter

studied. A method is presented which, in conjunction with any of the available methods for predicting prestressed concrete camber of beams without non-tensioned steel^(8,9), will enable the prediction of camber for prestressed concrete beams with non-tensioned steel.

Short-time (initial) and long-time (initial plus time-dependent) camber are considered separately.

Short-time camber. For a prestressed concrete beam without non-tensioned steel, it is usually satisfactory to use gross section for computing section properties. However, when non-tensioned steel is used, depending upon the amount and location, the effect on the transformed area and/or the moment of inertia of the transformed section may become quite significant. This is demonstrated in Figs. 1A and 1B, which plot the area ratio (area of transformed section to area of gross section, A_t/A_a and the moment of inertia ratio (moment of inertia of the uncracked transformed section to moment of inertia of the gross section, I_t/I_g) against the steel percent-

age parameter, $p_{f'_c}^{f_{su}} + p' \frac{f_y}{f'_c}$. The steel

percentage parameter is indicative of the ductility of the beam crosssection. The plots in Figs. 1A and 1B were obtained for a rectangular cross-section with both the prestressed and non-tensioned steel located at an eccentricity of 0.4 h.

For
$$p \frac{f_{su}}{f'_c} + p' \frac{f_y}{f'_c} = 0.3$$
 (which de-

termines the maximum amount of steel permitted for ultimate strength computations per ACI, AASHO and PCI codes), $A_t/A_g = 1.25$ and I_t/I_g = 1.38 for a beam which contains no prestressing steel (an ordinary 18]][

reinforced concrete beam). These ratios are equal to 1.04 and 1.07 respectively for a fully prestressed beam (without non-tensioned steel). The effect of transformed section in the latter case may be ignored, but should be considered in the former case for accurate results.

Between these two extremes, there is a family of curves which pertain to prestressed concrete beams with some non-tensioned steel. Depending upon the amounts of non-tensioned and prestressing steel, and also upon the accuracy desired, a decision regarding the use of the gross section or the transformed section may then be necessary.

For the test beams the maximum area ratio, A_t/A_g , was 1.08 (Beam I B3) and the maximum moment of inertia ratio, I_t/I_g , was 1.05 (Beam IVB2). Thus, for the test beams, the use of the gross section was considered satisfactory. Initial camber values for the test beams were predicted using the gross section and compared with the measured values. These are shown in Fig. 4 and Table 3 to be in good agreement.

Long-time camber. Long-time camber in a prestressed concrete beam consists of initial camber and timedependent camber. Initial camber occurs at release of prestress; timedependent camber is caused by strain changes due, primarily, to creep and shrinkage of the concrete.

The strain changes due to shrinkage and creep of concrete bring about a loss of prestress which has a two-fold effect: first, a reduction in initial curvature due to reduction in prestress; and second, a change in creep rate (decrease) due to a reduction in concrete stresses. In other words, the changes in initial deformations are caused by an in-

teraction between creep and shrinkage of the concrete and loss of prestress. Other factors which also influence these changes are steel relaxation and the increase in modulus of elasticity of concrete with time. All of these factors are both timedependent and inter-dependent.

There are basically two methods for computing deflections of prestressed concrete beams: a detailed method(8,9) that considers the effects of shrinkage and creep separately; and a simplified method that lumps together the effects of shrinkage, creep and the loss of prestress into a combined time-dependent coefficient. This is rather an over-simplified approach, as it does not take into consideration the stress level and distribution, prestress loss, guality of concrete, increase in concrete modulus with age and the presence of non-tensioned steel. The ACI-ASCE Joint Committee⁽¹⁰⁾ method is an example of the simplified method where the ultimate creep coefficient, C_u , of 1.0 to 3.0 is actually the combined time-dependent coefficient. This combined time-dependent coefficient will be referred to as a camber coefficient⁽⁸⁾, B_t , as it is directly used with camber.

Some recent studies^(11,8,9) have been made to determine the effects of non-uniform stress distribution, shape of specimen, loss of prestress, increase in concrete modulus of elasticity with age and effect of variable stress levels.

In order to use both the detailed method and the simplified method for computing deflections of prestressed concrete beams containing non-tensioned steel, three modification factors are derived. Let α_{sh} , α_c and α be three factors such that, when respectively applied to the shrinkage strain, creep coefficient and camber coefficient values of a prestressed concrete beam without non-tensioned steel, they will give the corresponding quantities to be used in the case of an identical







Fig. 2. Comparison of beams with different amounts of non-tensioned steel

February 1970

19

beam with non-tensioned steel.

The basis for evaluating these modification factors follows.

During time-dependent deformations, work done by forces in the steel less work done against beam dead load is the change in internal strain energy of the beam, or

$$W_s - W_d = E_b \tag{1}$$

The modification factor, α , for the camber coefficient, B_t , is derived as follows:

Consider two beams which are identical in every respect except the amounts of non-tensioned steel (Fig. 2). Let B_{t1} be the camber coefficient for Beam 1. Let α be a factor (may be time-dependent) such that $\alpha B_{t1} = B_{t2}$, the camber coefficient for Beam 2. Also let $A'_{s1} < A'_{s2}$ where A'_{s2} are of non-tensioned steel.

Referring to Fig. 2, during an interval of time, dt, Eq. (1) in differential form for Beam 1 is:

$$dW_{st} - dW_{dt} = dE_{bt} \qquad (2)$$

$$dW_{st} = F_o \frac{dB_{tt}}{dt} \int_0^L \epsilon_{ci} dx$$
$$- A_s E_s B_{tt} \frac{dB_{tt}}{dt} \int_0^L \epsilon_{ci} dx$$
$$- A'_{st} E'_s B_{tt} \frac{dB_{tt}}{dt} \int_0^L \epsilon'_{ci} dx \quad (3)$$

$$dW_{di} = w \frac{dB_{ii}}{dt} \int_0^L y_i dx \tag{4}$$

where w = the dead load of the beam $y_i =$ initial camber

Substituting Eqs. (3) and (4) in Eq. (2) and integrating from t = 0 to t = t:

$$E_{b1} = F_o B_{t1} \int_0^L \epsilon_{ci} dx$$
$$-\frac{1}{2} A_s E_s B_{t1}^2 \int_0^L \epsilon_{ci}^2 dx$$

$$-\frac{1}{2}A'_{st}E'_{s}B^{2}_{tt}\int_{0}^{L}\epsilon'^{2}_{ci}dx$$
$$-w B_{tt}\int_{0}^{L}y_{i}dx \qquad (5)$$

Similarly for Beam 2:

$$E_{b2} = F_{o}B_{t2} \int_{0}^{L} \epsilon_{ci} dx$$

- $\frac{1}{2} A_{s} E_{s} B_{t2}^{2} \int_{0}^{L} \epsilon_{ci}^{2} dx$
- $\frac{1}{2} A_{s2}^{\prime} E_{s}^{\prime} B_{t2}^{2} \int_{0}^{L} \epsilon_{ci}^{\prime 2} dx$
- $w B_{t2} \int_{0}^{L} y_{i} dx$ (6)

Now assuming that changes in the strain energies of the two beams during time-dependent deformations are proportional to their respective camber coefficients (intuitively this seems a reasonable assumption as the stress in concrete for the two beams would be approximately the same and the time-dependent strains would be $B_{t_1}\epsilon_i$ and $B_{t_2}\epsilon_i$):

$$\frac{E_{b1}}{E_{b2}} = \frac{B_{t1}}{B_{t2}} = \frac{1}{\alpha}$$
(7)

Using Eqs. (5), (6) and (7):

$$1 + \frac{E'_{s}A'_{st}}{E_{s}A_{s}} \int_{0}^{L} \frac{\epsilon_{ci}^{\prime 2}dx}{\int_{0}^{L} \epsilon_{ci}^{2}dx}$$

$$\alpha = \frac{1}{1 + \frac{E'_{s}A'_{s2}}{E_{s}A_{s}} \int_{0}^{L} \epsilon_{ci}^{\prime 2}dx}$$
(8)

where ϵ_{ci} and ϵ'_{ci} are initial strains at the levels of prestressing steel and non-tensioned steel, respectively, and are computed as:

$$\epsilon_{ci} = \frac{1}{E_p} \left[\frac{F_o}{A} + \frac{F_o e_x e_x}{I} - \frac{M_x e_x}{I} \right]$$
(9)
$$\epsilon'_{ci} = \frac{1}{E_p} \left[\frac{F_o}{A} + \frac{F_o e_x e'_x}{I} - \frac{M_x e'_x}{I} \right]$$
(10)

For constant eccentricities (i.e. $e_x = e$ and $e'_x = e'$):

$$\int_{0}^{L} \epsilon_{ci}^{2} dx = \frac{1}{E_{p}^{2}} \left[\left(\frac{F_{o}}{A} + \frac{F_{o}e^{2}}{I} \right) - \frac{wL^{2}e}{6I} \left(\frac{F_{o}}{A} + \frac{F_{o}e^{2}}{I} \right) + \frac{1}{120} \left(\frac{wL^{2}e}{I} \right) \right]$$
(11)
$$\int_{0}^{L} \epsilon_{ci}^{\prime 2} dx = \frac{1}{E_{p}^{2}} \left[\left(\frac{F_{o}}{A} + \frac{F_{o}ee'}{I} \right) - \frac{wL^{2}e}{6I} \left(\frac{F_{o}}{A} + \frac{F_{o}ee'}{I} \right) + \frac{1}{120} \left(\frac{wL^{2}e'}{I} \right) \right]$$
(12)

It is noted here that for the case of constant eccentricities, the x-dependent part in Eqs. (11) and (12) is that due to M_x , and is relatively small. As the quantity of interest is the ratio

$$\frac{\int_{0}^{L} \epsilon_{ci}^{\prime 2} dx}{\int_{0}^{L} \epsilon_{ci}^{2} dx}$$

the following approximation may be made:

$$\int_{0}^{L} \frac{\epsilon_{ci}^{\prime 2} dx}{\int_{0}^{L} \epsilon_{ci}^{2} dx} = \left(\frac{\epsilon_{ci}^{\prime 2}}{\epsilon_{ci}^{2}}\right)_{L/4} \qquad (13)$$

where the subscript L/4 indicates that the ratio is computed at the quarter-point of the span using Eq. (13). Eq. (8) may be rewritten as:

February 1970

$$\alpha = \frac{1 + \frac{E'_s A'_{sI}}{E_s A_s} \left(\frac{\epsilon'^2_{ci}}{\epsilon^2_{ci}}\right)_{L/4}}{1 + \frac{E'_s A'_{s2}}{E_s A_s} \left(\frac{\epsilon'^2_{ci}}{\epsilon^2_{ci}}\right)_{L/4}} \quad (14)$$

However if $e_x = e'_x$ for all values of A'_s , then Eq. (8) reduces to:

$$\alpha = \frac{1 + \frac{E'_{s}A'_{s_{1}}}{E_{s}A_{s}}}{1 + \frac{E'_{s}A'_{s_{2}}}{E_{s}A_{s}}}$$
(15)

Further, in the case of bonded cables, the effective modulus of elasticity of the prestressing steel is approximately the same as that of nontensioned steel bars, and Eq. (15) reduces to:

$$\alpha = \frac{1 + \frac{A'_{st}}{A_s}}{1 + \frac{A'_{st}}{A_s}} \tag{16}$$

To establish a comparison of camber coefficients of two beams, one without non-tensioned steel and the other with non-tensioned steel, let $A'_{s1} = 0$ and $A'_{s2} = A'_{s}$. Eq. (16) is written as:

$$\alpha = \frac{1}{1 + A_s'/A_s} \tag{17}$$

Modification factors for creep and shrinkage may be derived on a similar basis ^(12,13). For the condition that Beam 1 contains no non-tensioned steel, the following expressions are obtained:

$$\alpha_{c} = \frac{C_{ti}}{C_{ti}} = \frac{1}{1 + \frac{E'_{s}A'_{s}\int_{0}^{L}\epsilon'_{ci}dx}{E_{s}A_{s}\int_{0}^{L}\epsilon'_{ci}dx}}$$
(18)

$$\alpha_{sh} = \frac{(\boldsymbol{\epsilon}_{sh})_{\scriptscriptstyle I}}{(\boldsymbol{\epsilon}_{sh})_{\scriptscriptstyle I}} = \frac{1}{1 + \frac{E'_s A'_s}{E_s A_s}} \tag{19}$$

Under the same assumptions as in the case of the modification factor, α , the alternate expressions for α_c are:

$$\alpha_{c} = \frac{1}{1 + \frac{E'_{s}A'_{s}}{E_{s}A_{s}} \left(\frac{\epsilon'^{2}_{cl}}{\epsilon^{2}_{cl}}\right)_{L/4}} \qquad (20)$$

$$\alpha_c = \frac{1}{1 + \frac{E'_s A'_s}{E_s A_s}} \tag{21}$$

and for the condition $E'_s = E_s$:

$$\alpha_c = \frac{1}{1 + A'_s / A_s} \tag{22}$$

$$\alpha_{sh} = \frac{1}{1 + A'_s / A_s} \tag{23}$$

Table 2. Comparison of modification factor with ACI reduction factor for compression steel

$\frac{A'_s}{A_s}$	α Eq. (17)	Reduction factor for compression steel
1.0	0.50	0.40
0.5	0.67	0.65
0	1.00	1.00

Some comments on the previously derived equations are in order:

1. Even though the modification factors α , α_c and α_{sh} were assumed to be functions of time, the resulting final expressions are independent of time. This was verified by the observed camber behavior of the test beams.

2. It was observed that the reduction of time-dependent camber is not directly proportional to the area of non-tensioned steel. As a matter of fact a law of diminishing returns seems to apply, as shown in Fig. 4, which plots Eqs. (17), (22) and (23).

3. For very large amounts of nontensioned steel, the modification factors previously derived would no longer be accurate, because of the transformed area effects. However, from design considerations, large percentages of p' are rarely used because of the desirability of achieving ductile (under-reinforced) beams and because of economic considerations.

4. The effect of non-tensioned steel used to control time-dependent camber is similar to the effect of compression steel on deflections of ordinary reinforced concrete beams due to creep and shrinkage. Table 2 compares Eq. (17) to the reduction factor for compression steel in reinforced concrete beams proposed by ACI Committee $435^{(14)}$, and as found in the ACI Building Code (318-63).

Comparison of theoretical and test results. The time-dependent camber curves for the test beams are shown in Fig. 5. The top curve in each figure is labeled 100 percent, and refers to the beam without non-tensioned steel or with the minimum amount of non-tensioned steel in each of the four series. The other percentages are the average observed time-dependent cambers of the other two beams in each series compared to the beam with minimum non-tensioned steel.

A comparison between test results and theoretical results is made in terms of the modification factor, α , for the camber coefficient, B_t . Table 3 shows the observed and computed values of α along with the observed range of the values of α . The ob-

					4	1 A A A A A A A A A A A A A A A A A A A						
Series No.		1			II			Ш			ÍV	
Beam No.	1	2	3	1	2	3	1	2	3	1	2	3
A'_{s}/A_{s}	1.15	2.30	3.46	0.50	1.73	3.46	0	0	1.30	0.50	1.94	3.76
Experimentally observed range of α , %	100 to 100	70 to 77	60 to 65	100 to 100	62 to 66	32 to 40	100 to 100	70 to 80	43 to 50	100 to 100	78 to 85	39 to 45
Average of the observed values of α , %	100	74	63	100	65	37	100	77	48	100	83	42
Theoretical value of α , Eq. (8), %	100	74	56	100	56	42	100	73	48	100	54	44
Theoretical value of α , Eq. (13), %	100	72	55	100	55	40	100	.71	45	100	51	42
Observed initial camber, in.	0.251	*	0.252	*	0.142	0.140	0.225	0.225	0.219	0.204	0.205	0.184
Computed initial camber, in.	0.254	0.254	0.254	0.138	0.138	0.138	0.218	0.218	0.218	0.202	0.202	0.202
Observed time-de- pendent camber, in.	0.254	0.191	0.157	0.123	0.075	0.042	0.249	0.213	0.106	0.130	0.106	0.041
Time-dependent study period, days	172	172	172	140	140	140	124	124	124	123	123	123

Table 3. Experimental and theoretical values of the modification factor and of initial and time-dependent camber

* Readings could not be obtained as beam shifted significantly upon release of prestress force.

February 1970

23



Fig. 3. Camber coefficient vs. time

served range is seen to be fairly narrow, thus verifying the theoretical conclusion that α is independent of time. Table 3 also gives the computed and observed values of initial camber and observed time-dependent camber. A comparison of modification factors is seen to be good, except in the case of Beam IVB2. The discrepancy in this case is attributed to experimental errors.

EFFECT OF NON-TENSIONED STEEL ON LOSS OF PRESTRESS

The initial prestress force applied to a prestressed concrete beam decreases at a decreasing rate with time. The major contribution to the loss of prestress (usually 70 to 80 percent of the total loss) is due to shrinkage and creep of the concrete.

In a prestressed concrete beam without non-tensioned steel any loss of prestress force results in an equiv-



Fig. 4. Relation between modification factor and steel ratios

alent reduction of force on the concrete section. However, when nontensioned steel is included in a prestressed concrete beam, this reduction of force on the concrete is equal to the loss of prestress force plus the force transferred to the non-tensioned steel. Thus, when nontensioned steel is used, a distinction between the loss of prestress and the reduction of force on the concrete must be made. A determination of the reduction of force on the concrete permits an evaluation of the change in stress level in concrete from which the net stress in concrete can be computed. This net effective stress in concrete is of primary importance from the point of view of creep rate and behavior (deflections and extent of cracking) under service loads.

It has been shown (Fig. 4) that non-tensioned steel reduces creep and shrinkage strains. This reduction in strains results in a reduction in the loss of prestress. To arrive at a relationship between the loss of prestress and the reduction of concrete force, consider two beams: Beam 1 is without non-tensioned steel and Beam 2 contains some nontensioned steel. Define two parameters β and γ as:

 $\beta = \frac{\text{loss of prestress for Beam 2}}{\text{loss of prestress for Beam 1}}$ (24)

 $\gamma = \frac{\text{reduction of force in}}{\substack{\text{concrete for Beam 2}\\ \text{reduction of force in}\\ \text{concrete for Beam 1}}$ (25)

This loss of prestress ratio due to creep effects, β_c , may be expressed as:

$$\beta_{c} = \frac{A_{s}E_{s}C_{ts}\frac{1}{L}\int_{0}^{L}\epsilon_{ci}dx}{A_{s}E_{s}C_{tt}\frac{1}{L}\int_{0}^{L}\epsilon_{ci}dx}$$



Fig. 5. Time dependent midspan camber (total minus initial) plotted against time in days

$$\beta_c = \frac{C_{t2}}{C_{t1}} = \alpha_c \tag{26}$$

and the ratio of concrete force reduction due to creep, γ_c , as:

$$\gamma_{c} = \frac{A_{s}E_{s}C_{t2}\frac{1}{L}\int_{0}^{L}\boldsymbol{\epsilon}_{ci}dx}{A_{s}E_{s}C_{t2}\frac{1}{L}\int_{0}^{L}\boldsymbol{\epsilon}_{ci}dx}$$

$$\gamma_{c} = \frac{A_{s}E_{s}C_{t2}\frac{1}{L}\int_{0}^{L}\boldsymbol{\epsilon}_{ci}dx}{A_{s}E_{s}C_{t1}\frac{1}{L}\int_{0}^{L}\boldsymbol{\epsilon}_{ci}dx}$$

$$\gamma_c = \alpha_c \left\{ 1 + \frac{A'_s E'_s \int_0^L \epsilon'_{ci} dx}{A_s E_s \int_0^L \epsilon_{ci} dx} \right\} \quad (27)$$

If
$$e_x = e'_x$$
, then:
 $\int_0^L \epsilon'_{ci} dx = \int_0^L \epsilon_{ci} dx$
 $\alpha_c = \frac{1}{1 + \frac{A'_s E'_s}{A_s E_s}}$

Series No.	0. 1				11			111		IV				
Beam No.	1 (1)	2	3	1 (1)	2	3	1 (1)	2	3	1(1)	2	3		
A'_s/A_s	1.15	2.30	3.46	0.50	1.73	3.46	0	0	1.30	0.50	1.94	3.76		
β, Eq. (31) ⁽²⁾	1.00	0.74	0.56	1.00	0.56	0.42	1.00	0.73	0.48	1.00	0.54	0.44		
γ, Eq. (32) ⁽²⁾	1.00	1.05	1.08	1.00	1.00	1.09	1.00	1.00	1.12	1.00	1.00	1.13		

Table 4. Computed loss of prestress and reduction of concrete force for the test beams

⁽¹⁾ The beam in each of the four series without non-tensioned steel or with the minimum amount. ⁽²⁾ Values of β and γ used to compute the loss of prestress and reduction in the concrete force for the test beams. For example, if the loss of prestress and the reduction of the concrete force in Beam IB1 are $k_{st}F_{o}$ and $k_{ct}F_{ot}$ respectively, then the loss of prestress and the reduction of the concrete force of Beam IB2 would be $\beta k_{st}F_{o}$ (where $\beta = 0.74$) and $\gamma k_{ct}F_{o}$ (where $\gamma = 1.05$), respectively.

Table 5. Number, height and distribution of visible cracks in test beams

Series No.		I			LI I		III			IV IV			IV					
Load, P	6 kips		5 kips		;	6 kips			6 kips			6 kips			8 kips			
Beam No.	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
No. of cracks ⁽¹⁾	7	12	9	7	8	7	8	10	11	7	7	7	7	9	9	12	13	12
Max. height of a crack ⁽²⁾ (in.)	4.00	4.55	3.20	5.20	4.55	4.55	5.68	5.20	5.12	4.8	4.64	4.00	4.55	4.00	3.44	5.44	4.48	4.08
Ave. height of cracks (in.)	3.60	3.20	2.04	4.64	4.00	3.84	5.20	4.80	4.48	4.40	3.20	3.20	4.16	3.52	2.56	4.80	4.16	3.76
Length of beam cracked ⁽³⁾ (ft.)	3.2	4.4	5.0	3.4	3.7	5.1	3.7	4.8	5.2	3.8	3.5	4.6	3.7	4.8	5.3	4.4	5.4	5.8

PCI Journal

26

(1) Refers to cracks in one half of each test beam. Observations of the other half indicated approximately the same results. (2) The beams were all 8 in. deep.

⁽³⁾ Refers to the distance over which the cracks in one half of each beam were distributed. The beams were all 15 ft. long.

$$\gamma_c = 1 \tag{28}$$

Similarly during shrinkage:

$$\beta_{sh} = \alpha_{sh} \tag{29}$$

$$\gamma_{sh} = 1 \tag{30}$$

For the camber coefficient:

$$\beta = \alpha \tag{31}$$

$$\gamma = \alpha \left\{ 1 + \frac{A_s' E_s' \int_0^L \epsilon_{ci} dx}{A_s E_s \int_0^L \epsilon_{ci} dx} \right\}$$
(32)

If
$$e_x = e'_x$$

 $\gamma = 1$
(33)

Thus, if a beam without non-tensioned steel has an initial prestress force, F_o , and loss of prestress at a particular time, t, of $(\Delta F_{t_{sh}} + \Delta F_{t_c})$, then the reduction of concrete force will be equal to the loss of prestress, $\Delta F_{t_{ab}} + \Delta F_{t}$. If non-tensioned steel is provided in this beam such that modification factors to shrinkage and creep are α_{sh} and α_c , respectively, then the loss of prestress would be $\alpha_{sh}\Delta F_{t_{sh}} + \alpha_c \Delta F_{t_c}$ and the reduction of concrete force would be $\gamma_{sh}\Delta F_{t_{sh}}$ $+ \gamma_c \Delta F_t$, where γ_{sh} and γ_c are given by Eqs. (30) and (27) respectively. If the combined coefficient, B_t , is used and if the loss of prestress in the beam without non-tensioned steel is ΔF_t , then the reduction of concrete force is ΔF_t . However, in the beam with non-tensioned steel the loss of prestress would be $\alpha \Delta F_t$, and the reduction of concrete force would be $\gamma \Delta F_t$, where γ is given by Eq. (32).

The computed loss of prestress and the computed reduction of concrete force are compared in Table 4. For this comparison define a prestress loss coefficient, k_{st} , such that the loss of prestress will be equal to $k_{st}F_o$. Also let k_{ct} be a reduction of concrete force coefficient such that the reduction of concrete force will be equal to $k_{ct}F_o$. The loss of prestress and the reduction of concrete force for the other two beams in each of the four series are expressed relative to the beam with the minimum amount of non-tensioned steel in each series. It is noted that, in the case of a beam without non-tensioned steel, $k_{st} = k_{ct}$.

Table 4 shows that the total concrete force is relatively insensitive to the provision of non-tensioned steel (it is invariant for e = e' since $\gamma_c = 1$, $\gamma_{sh} = 1$ and $\gamma = 1$). In other words, any reduction in the loss of prestress appears as the force in the non-tensioned steel. Even for e'/e = 0.5(Beam IVB3 which contains the maximum amount of non-tensioned steel), where the loss of prestress is 56 percent less than that in Beam IVB1, the reduction of concrete force is only 13 percent more than that in Beam IVB1. In practice the ratio e'/e is usually close to 1 and thus, for all practical purposes, it may be assumed that the provision of non-tensioned steel does not influence the effective force in concrete.

CRACK FORMATION, DEFLECTION AND ULTIMATE STRENGTH BEHAVIOR

The existing philosophy for the design of prestressed concrete members is to allow either no tensile stresses under working loads (fully prestressed concrete) or no cracking under working loads, even though some tensile stresses may exist (a limited form of partially prestressed concrete). Nevertheless, the behavior of cracked prestressed concrete members is of importance from the point of view of overloads. Knowledge regarding ultimate strength is of interest in providing criteria for



Fig. 6. Observed midspan deflections vs. load

design. Increasing interest is also being shown in the design of prestressed concrete members that would crack under working loads. Since substantial cracking occurs under working loads in ordinary reinforced concrete members, cracking in prestressed concrete members should be acceptable provided that all safety and serviceability requirements are met. The presence of prestress force might then be considered an advantage as compared to the corresponding reinforced concrete member.

The behavior of prestressed concrete members and ordinary reinforced concrete members is similar under cracked conditions. Consequently, the extensive work that has been done on ordinary reinforced concrete members should provide a strong basis for predicting the behavior of cracked prestressed concrete members.

It is reasonable to expect that nontensioned steel does not influence the cracking moment of prestressed concrete beams. This appears to be verified by the observed load-deflection response of the test beams (Fig. 6). The curves seem to deviate from an initial linear relationship at about the same load for all beams



Fig. 7. Condition of Beams IVB1, IVB2 and IVB3 under a load of 6 kips

in each of the four series. For example, it is seen that in the case of Series I this load is 3.3 kips. The three beams differ only in the amount of non-tensioned steel.

Whereas non-tensioned steel does not influence first cracking, it has quite a significant cumulative effect on the number, height and distribution of cracks. Studies of crack formation were made on an area of one-half of one side of each of the test beams. Other areas of the test beams exhibited similar crack for-

Table 6. Comparisons of computed and measured values for the test beams

	-											
Series No.		I			11			Ш			ĮV	
Beam No.	1	2	3	1	2	3	1	2	3	1	2	3
Observed ultimate load, P_u (kips)	8.7	9.4	9.9	6.8	7.2	7.3	7.0	9.3	9.7	8.9	10.1	9.2
Working load, $P_w^{(1)}$ (kips)	3.3	3.3	3.3	2.3	2.3	2.3	4.0	4.0	4.0	3.0	3.0	3.0
Load factor, P_u/P_w	2.62	2.84	3.00	2.96	3.14	3.16	1.75	2.32	2.42	2.96	3.36	3.06
P _{max} ⁽²⁾ (kips)	8.3	9.3	9.5	5.5	6.5	6.5	6.5	7.5	9.5	8.0	8.5	8.5
$P_{\max}/P_u imes 100$	95	99	96	81	90	89	93	81	98	90	84	92
$P_{\Delta}^{(3)}$ (kips)	7.0	8.0	8.0	5.5	6.0	6.0	6.0	7.0	8.0	8.0	8.0	8.0
Applied overload ratio, $P_{\Delta}/P_{w}^{(4)}$	2.12	2.42	2.42	2.38	2.60	2.60	1.50	1.75	2.00	2.67	2.67	2.67
Worst discrepancy in deflection ⁽⁵⁾ (percent)	+15	+13	+17	—14	+6	—3	—19	-3	+12	+3	+9	+15
Observed M_u (k-ft.)	23.8	25.9	27.4	18.6	19.9	20.0	19.2	25.6	26.8	24.6	27.8	25.4
Computed M_u (k-ft.)	21.3	23.8	26.2	19.0	19.8	19.8	19.5	25.6	29.6	24.6	27.7	26.1
Ratio of observed to computed M_u	1.12	1.09	1.05	0.98	1.00	1.01	0.98	1.00	0.91	0.99	1.00	0.97

- ⁽¹⁾ For the test beams, the working load was assumed to represent the condition that cracking would occur as soon as this load is exceeded. P_w were computed values. Note that the load factors, even for this assumption, tend to be on the high side for the test beams.
- ⁽²⁾ Represents the maximum load for which deflections were recorded.
- ⁽³⁾ Represents the load at which the discrepancy between the observed and computed values of deflection is the greatest.
- ⁽⁴⁾ Gives an indication of the range of overload in which the discrepancy in deflections is the greatest.

⁽⁵⁾ Plus or minus indicate that computed deflection is greater than or smaller than the observed deflection.

mation behavior. Table 5 lists the number, maximum and average heights of cracks, and the length of the cracked portion of the beam for each half of the test beams.

As an example, in the case of Beam IVB1 under a load of 6 kips (Table 5 and Fig. 7) there are 7 visible cracks in a length of 3.7 feet with a maximum height of crack of 4.55 in. and an average height of cracks of 4.16 in. The corresponding quantities for Beams IVB2 and IVB3 are: 9 cracks over 4.8 ft., 4.00 in. max. and 3.52 in. ave.: 9 cracks over 5.3 ft., 3.44 in. max. and 2.56 in. ave. The three beams are identical except that Beam IVB2 contains 4 times as much non-tensioned steel and Beam IVB3 contains 8 times as much nontensioned steel as Beam IVB1. All have roughly the same ultimate load capacity as shown in Fig. 7.

Deflections. The similarity of the behavior of prestressed concrete members and ordinary reinforced concrete members under cracked conditions led to the investigation of the available methods given in the literature^(15,16,17,18,19) for computing deflections of reinforced concrete members. Since ordinary reinforced concrete is normally cracked under working loads, most methods for computing these deflections do take into account the effect of flexural cracking.

Branson's method^(14, 18) was used to compute the deflections of test beams. Based on a sizable number of tests on rectangular beams (simple span and continuous) and Tbeams, Branson⁽¹⁸⁾ presented an empirical expression for the effective moment of inertia at a given section, I_{eff} . The expression is given in a form that includes the effect of cracking as:

$$I_{eff} = \left(\frac{M_{cr}}{M}\right)^4 \times I_g + \left[1 - \left(\frac{M_{cr}}{M}\right)^4\right] I_{cr}$$
(34)

where M =moment at a particular section

 $I_{cr} =$ moment of inertia of the cracked transformed section.

An expression for an average effective moment of inertia for the entire length of a simply supported beam under uniformly distributed load is also given:

$$I_{eff} = \left(\frac{M_{er}}{M_{max}}\right)^3 \times I_g + \left[1 - \left(\frac{M_{er}}{M_{max}}\right)^3\right] I_{er}$$
(35)

where M_{max} = maximum moment in the span. Eqs. (34) and (35) apply only when M or M_{max} is greater than M_{cr} ; otherwise $I_{eff} = I_q$ (or I_t).

For continuous beams, the average of the values for positive and negative moment regions is recommended^(14,19). Although Eq. (35) was originally established for simply supported beams under uniformly distributed loads, its use is considered quite adequate for two-point test loading as well as for other loads that are approximately symmetrical about the center line of the beam.

The effect of non-tensioned steel on deflections under cracked conditions is evident from Fig. 6. The deflections of the beams with more non-tensioned steel are considerably less than the deflections at corresponding loads of identical beams containing smaller amounts of nontensioned steel. For example, Beam IB1 under a load of 8 kips shows a deflection of 2.88 in., whereas Beam

IB3, which contains three times as much non-tensioned steel, shows a deflection of only 1.95 in.

Midspan deflections of the test beams were measured at loads ranging from 81 to 99 percent of the ultimate loads. Eq. (35), along with the following expressions for M_{cr} and I_{cr} , was used to compute these deflections.

$$M_{cr} = F_t e_x + \frac{F_t I_g}{A y_t} + \frac{f_{cb}' I_g}{y_t} \qquad (36)$$

$$I_{cr} = \frac{b(kd)^3}{3} + n A_s (d - kd)^2 + n' A'_s (d' - kd)^2$$
(37)

where k =

$$\sqrt{(np+n'p')^2 + \left(2np+2n'p'\frac{d'}{d}\right)} - (np+n'p')$$
(38)

The modulus of rupture, f'_{cb} , was obtained by bending tests on plain concrete specimens of the test beams.

Maximum discrepancies in observed and computed values of deflection are indicated in Table 6. Table 6 also gives the maximum loads for which the deflections were recorded.

The midspan deflections shown in Fig. 6 are relative to the positions of the beams just before the application of the transverse load. If the deflections from the positions of the beams before prestressing are desired, the total camber (initial plus time-dependent, Table 3) just prior to the application of the two-point loading must be subtracted from the deflections in Fig. 6.

Note that, with the use of nontensioned steel, greater not smaller net deflections (as referred to the position of the beam before prestressing) occur under working load. This is because non-tensioned steel reduces time-dependent camber and thus, there is less total camber to be cancelled before the beam deflects downward from the position of the beam before prestressing.

For example, in the case of Beams IB1 and IB3 (having non-tensioned steel percentages of 0.5 and 1.5 percent respectively) the total camber values are 0.251 + 0.254 = 0.505 in. and 0.252 + 0.157 = 0.409 in. respectively (Table 3). Under a transverse load of 4 kips the observed deflections (Fig. 6) for the two beams are 0.534 in. and 0.514 in. respectively. Thus the deflections relative to the positions before prestressing are 0.534 - 0.505 = 0.029 in. and 0.514-0.409 = 0.105 in. respectively. Whereas the deflection of Beam IB3 relative to its position just before application of the transverse load is smaller than the corresponding deflection of Beam IB1, its deflection relative to the position before prestressing is significantly greater.

After first cracking, the increase in deflection of a beam with a smaller amount of non-tensioned steel will be greater than the increase in deflection of an identical beam containing a larger amount of non-tensioned steel. This is due to a better distribution of cracks and a reduction in the extent of crack development with a greater amount of nontensioned steel. The net deflection (relative to the position of the beam before prestressing) of the beam with a larger amount of non-tensioned steel may be greater, comparable or considerably smaller depending on whether the applied transverse load is approximately equal to, somewhat greater than, or considerably greater than the cracking load.

In the case of most prestressed

concrete beams with non-tensioned steel, under increasing load the nontensioned steel would yield before the ultimate load of the beam is reached. This will certainly be the case if the non-tensioned steel is of lower strength than the prestressing steel, and the beam is under-reinforced. However, for the usual percentages of steel, the reserve strength after yielding of non-tensioned steel is only a small percentage of the ultimate strength of the beam due to the precompression in the non-tensioned steel.

This observation is corroborated by the load-deflection response of the test beams. The only beam in which non-tensioned steel vielded (that is, up to the maximum load for which the deflection was recorded) is Beam IB1. The contribution of its non-tensioned steel to the quantity, $p\frac{f_{su}}{f'_c} + p'\frac{f_y}{f'_c}$, is the least (about 14 percent) of all the test beams. The yielding of non-ten-sioned steel seems to have originated at a load of about 8 kips. The observed deflection is smaller than the computed deflection at 8 kips. but grows rapidly thereafter. Between 8 kips and 8.34 kips, the increase in observed deflection is about three times the increase in computed deflection. Even in the case of Beam IB1, the load of 8 kips amounts to about 92 percent of the ultimate load.

CONCLUSIONS

1. The use of non-tensioned steel in prestressed concrete beams may necessitate the use of uncracked transformed section properties as opposed to gross section properties for reasonable accuracy (see Fig. 1).

2. The effect of non-tensioned steel

on time-dependent camber is primarily due to restraints imposed on creep and shrinkage of the concrete as embodied in the modification factors α_c and α_{sh} (see Eqs. (18) through (23)). The factor α that combines these two effects is given by Eqs. (8) and (14) through (17). The simplified Eqs. (15), (22) and (23), in which $e_x = e'_x$, could be used in practice to estimate the gross effect of non-tensioned steel in reducing prestress loss and camber when the eccentricities of the tensioned and non-tensioned steels are approximately equal and on the same side of the centroidal axis.

3. The effect of non-tensioned steel in reducing time-dependent camber of prestressed concrete beams is similar to the effect of compressive reinforcement in reducing long-time deflections of ordinary reinforced concrete members (see Table 2).

4. A distinction must be made between the loss of prestress force and the reduction of the concrete force in beams containing non-tensioned steel. The loss of prestress is greatly reduced due to the restraining action of the non-tensioned steel on the creep and shrinkage of the concrete. However, the total effective concrete force is quite insensitive to the provision of the non-tensioned steel. (See the discussion of β and γ defined by Eqs. (24) and (25), and the results presented in Table 4.)

5. From a practical point of view, the non-tensioned steel does not influence first cracking (i.e. cracking moment) of prestressed concrete beams.

6. If the net deflection under working loads is downward relative to the position of the beam before prestressing, then, by using non-tensioned steel, this deflection would be larger (assuming no cracking has occured) because of the substantially reduced time-dependent camber.

7. Whereas non-tensioned steel does not have a substantial effect on first cracking, its effect on subsequent crack formation is quite pronounced. The additional bonded, non-tensioned steel tends to distribute cracks and restrict their progression. Increased flexural rigidity and reduced deflections under cracked conditions are thus realized (see Fig. 6).

8. The total deflection of a prestressed concrete beam containing non-tensioned steel, when compared to the deflection of an identical beam without non-tensioned steel, may be greater if the applied load is equal to the cracking load; comparable if the applied load is slightly larger than the cracking load; or considerably smaller if the applied load is considerably larger than the cracking load.

9. Due to the similarity between the behavior of ordinary reinforced concrete and prestressed concrete under cracked conditions, the methods used for computing deflections ordinary reinforced of concrete members may be applied to the deflections of cracked prestressed concrete members. This is accomplished by properly defining the cracking moment and the effective moment of inertia (see Eqs. (35) through (38) and Table 6). This method predicted deflections up to 80 percent of the ultimate load within 19 percent of the measured values in all cases.

10. For all normal provisions of non-tensioned steel, yielding (even for a 33 ksi yield steel) occurs close to the ultimate load and deflections at loads of about 80 percent of the ultimate load may be computed by assuming that the non-tensioned steel has not yielded.

11. Regarding the contribution of non-tensioned steel to the ultimate strength of an under-reinforced prestressed concrete beam, the usual practice of considering that the nontensioned steel provides a tension force equal to its area times its stress at ultimate is satisfactory.

12. The selection of type and quantity of non-tensioned steel should be based on the behavior desired under various service conditions: desired reduction in time-dependent camber, acceptable deflections under working loads, desirability of limiting deflections under overloads, and the required factor of safety against failure.

13. The only unfavorable effects appear to be the possibility of greater deflections under working loads (see conclusions 6, 7, 8). In general, non-tensioned steel affords a powerful means which, with proper judgment, can be used to meet even the severest serviceability and safety requirements of prestressed concrete beams.

NOTATION

- A_{σ} = area of gross concrete section
- A_t = area of uncracked transformed concrete section
- A_s = area of prestressing steel
- A'_s = area of non-tensioned steel
- B_t = camber coefficient for prestressed concrete beam defined as the ratio of time-dependent camber to initial camber
- C_t = creep coefficient defined as the ratio of creep strain to initial strain
- E_p = modulus of elasticity of concrete at the time of prestressing

a beam = eccentricity of steel e F_o = prestress force at release ΔF_t = loss of prestress force at time. t F'_{t} = force in non-tensioned steel at time, t $f_{c}' \\ f_{cb}'$ = 28-day concrete strength = modulus of rupture of concrete f'_s = nominal ultimate strength of prestressing steel = calculated stress in pre f_{su} stressing steel at ultimate load = nominal yield strength of f_y steel h= total depth of a beam I = moment of inertia I_{g} = moment of inertia of gross concrete section I_t = moment of inertia of uncracked transformed concrete section I_{cr} = moment of inertia of cracked transformed concrete section I_{eff} = effective moment of inertia of concrete section k = coefficient determining the depth of neutral axis under cracked conditions = prestress loss coefficient k_{st} k_{ct} =reduction of concrete force coefficient L= beam span (center to center of supports) M= bending moment M_{cr} = cracking moment $M_{max} =$ maximum moment in a beam = modular ratio: $n = E_s/E_c$; n $n' = E'_s / E_c$ = ratio of area of steel to parea of concrete: $p = A_s / A_s$ $bd; p' = A'_s/bd (p'_{33} \text{ for } 33 \text{ ksi yield steel}, p'_{60} \text{ for } 60 \text{ ksi yield steel}$ and p'_H for February 1970

= internal strain energy of

 E_h

high strength steel)

- W_a = work done against dead load of a beam
- $W_s =$ work done by force in steel
- w =uniform distributed beam dead load

= camber of a beam

y

α

 α_c

β

γ

- y_t = distance of extreme tension fiber from centroid of concrete section
 - = modification factor for combined time-dependent camber coefficient
 - = modification factor for creep coefficient
- $\alpha_{sh} = \text{modification factor for} \\ \text{shrinkage strain}$
 - = ratio of loss of prestress in a beam with non-tensioned steel to the loss of prestress in a beam without non-tensioned steel
- β_c = ratio of loss of prestress due to creep in a beam with non-tensioned steel to the loss of prestress in a beam without non-tensioned steel
- β_{sh} = ratio of loss of prestress due to shrinkage in a beam with non-tensioned steel to the loss of prestress in a beam without non-tensioned steel
 - = ratio of reduction of the concrete force in a beam with non-tensioned steel to reduction of the concrete force in a beam without non-tensioned steel
- γ_o = ratio of reduction of the concrete force due to creep in a beam with nontensioned steel to reduction of the concrete force in a beam without nontensioned steel

- γ_{sh} = ratio of the reduction of the concrete force due to shrinkage in a beam with non-tensioned steel to reduction of concrete force in a beam without nontensioned steel
- ϵ_{ci} = initial concrete strain at the level of steel
- ϕ = curvature or angle change per unit length of the beam

ACKNOWLEDGMENTS

This investigation was conducted in the Materials Testing Laboratory, Department of Civil Engineering, University of Iowa. The project was sponsored by the Iowa State Highway Commission and the Bureau of Public Roads. Steel used in the preparation of the test beams was donated by CF & I Corporation and Armco Steel Corporation.

REFERENCES

- Abeles, P. W., "Static and Fatigue Tests on Partially Prestressed Concrete Construction," ACI Journal, Proceedings Vol. 50, No. 7, Dec. 1954, pp. 361-376.
- 2. Abeles, P. W., "Partial Prestressing and Possibilities for Its Practical Application," *PCI Journal*, Vol. 4, No. 1, June 1959, pp. 35-51.
- June 1959, pp. 35-51.
 3. Abeles, P. W., "Partial Prestressing in England," PCI Journal, Vol. 8, No. 1, Feb. 1963, pp. 51-72.
- Abeles, P. W., "Studies of Crack Widths and Deformation Under Sustained and Fatigue Loading," PCI Journal, Vol. 10, No. 6, Dec. 1965.
 Magura, D. and Hognestad, E., "Tests
- Magura, D. and Hognestad, E., "Tests of Partially Prestressed Concrete Girders," *Journal ASCE Structural Divi*sion, Proceedings Vol. 92, No. ST1, Feb. 1966, pp. 327-343.
 Burns, N. H., "Moment Curvature Re-
- Burns, N. H., "Moment Curvature Relationships for Partially Prestressed Concrete Beams," *PCI Journal*, Vol. 9, No. 1, 1964, pp. 52-63.
- Hutton, S. C. and Loov, R. E., "Flexural Behavior of Prestressed, Partially Prestressed and Reinforced Concrete Beams," ACI Journal, Proceedings Vol. 63, No. 12, Dec. 1966, pp. 1401-1408.

- 8. Branson, D. E. and Ozell, A. M., "Camber in Prestressed Concrete Beams," ACI Journal, Proceedings Vol. 57, No. 12, June 1961, pp. 1549-1574.
- 9. "Deflections of Prestressed Concrete Members," ACI Committee 335, Subcommittee 5 Report, ACI Journal, Proceedings Vol. 60, No. 12, Dec. 1963, pp. 1697-1728.
- ACI-ASCE Joint Committee 323, "Tentative Recommendations for Prestressed Concrete," ACI Journal, Proceedings Vol. 54, No. 7, Jan. 1958, pp. 545-578.
- 11. Zia, P. and Stevenson, J. F., "Creep of Concrete Under Non-Uniform Stress Distribution and Its Effect on Camber of Prestressed Concrete Beams," North Carolina State Highway Commission and Bureau of Public Roads, Project ERD-110-R.
- Shaikh, A. F., "Use of Non-Tensioned Steel in Prestressed Concrete Beams," Ph.D. Thesis, University of Iowa, August 1967.
- Branson, D. E. and Shaikh, A. F., "Favorable and Unfavorable Effects of Non-Tensioned Steel in Prestressed Concrete Beams", Iowa State Highway Commission Research Project No. HR-123 and Bureau of Public Roads No. HPR-1 (3) (Iowa), June 1967.
- No. HPR-1 (3) (Iowa), June 1967.
 14. "Deflections of Reinforced Concrete Members," ACI Committee 435 Report, ACI Journal, Proceedings Vol. 63, No. 6, June 1966.
- "Deflection of Reinforced Concrete Members," Progress Report of ACI Committee 307, ACI Journal, Proceedings Vol. 27, 1931, p. 351.
- "Deflection of Reinforced Concrete Members," Bulletin ST-70, Portland Cement Association, 1947.
- 17. Yu, Wei-Wen and Winter, George, "Instantaneous and Long-Time Deflections of Reinforced Concrete Beams Under Working Loads," ACI Journal, Proceedings Vol. 57, No. 1, July 1960, pp. 29-50.
- Branson, Dan E., "Instantaneous and Time-Dependent Deflections of Simple and Continuous Reinforced Concrete Beams," *Report No.* 7, Alabama Highway Research Report, Bureau of Public Roads, Aug. 1963, (1965).
- Bewtra, S. K., "A Study of Different Methods for Predicting Short-Time and Long-Time Deflections of Reinforced Concrete Beams," MS Thesis, University of Iowa, Aug. 1964.